

Tinter 01

Ancillaries

31/10/2019

L1.08.06 AUS

DESCRIPTION

Tinter 01 can be used in Lesonal 2K Topcoat MM 320. When added to these products, it is possible to duplicate the matt appearance found on plastic car parts such as bumpers.

Mixing ratio		2 1 +10%	2K Topcoat MM 320 2K Hardener 720 / 728 (any) Multi Thinner (any)									
Equipment		Spray gun set-up: See Technical Data Sheet L5.1. 2K Topcoat MM 320										
Application		See Technical Data Sheet L5.1. 2K Topcoat MM 320										
Flash-off		Between coats See Technical Data Sheet L5.1. 2K Topcoat MM 320										
Drying times			<table border="0"> <tr> <td></td> <td>20°C</td> <td>60°C</td> </tr> <tr> <td>With 2K Hardener 720</td> <td>12 hours</td> <td>50 minutes</td> </tr> <tr> <td>With 2K Hardener 728 C</td> <td>3 hours</td> <td>70 minutes</td> </tr> </table>		20°C	60°C	With 2K Hardener 720	12 hours	50 minutes	With 2K Hardener 728 C	3 hours	70 minutes
	20°C	60°C										
With 2K Hardener 720	12 hours	50 minutes										
With 2K Hardener 728 C	3 hours	70 minutes										
Protection		Use suitable respiratory protection Akzo Nobel Car Refinishes recommends the use of fresh air supply respirator										

Read complete TDS for detailed product information

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Product & ancillaire items	Lesonal Tinter 01		
For use in	Lesonal 2K Topcoat MM 320		
	Note: Do <u>Not</u> use in clearcoats		
Matting 2K Topcoat	Mix by volume:	2K Topcoat MM 320	Tinter 01
	Semi-matt	100 parts	50 parts
	Matt	100 Parts	100 parts
Cleaning of equipment	Use Lesonal Multi Thinner 810 (any)		
Product storage	Product shelf-life is determined when products are stored unopened at 20°C. Avoid extreme temperature fluctuation. Product shelf life data see TDS L9.01.02		

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IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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